



MAKERS OF  **ACUSHNET RUBBER**
O RINGS • CUSTOM ELASTOMER SOLUTIONS

O-Ring Prototype Tooling

Rapid Sample Tooling	Maximum Pieces	Delivery	Tooling + Parts Price
Up to .500" OD	250	10 working days	\$ 3500.00
.251 to .500 OD	130	10 working days	\$ 3500.00
.501 to 1.500	40	10 working days	\$ 3500.00
1.501 to 2.500	30	10 working days	\$ 3500.00

RS Tooling (One time run only, tools made with soft steel)

- Functional samples only
- No surface treatment (does not replicate production tooling)
- Parts 100% to size (No CpK/PpK, only within accepted tolerance)
- Must be from an existing thermoset compound
- No PPAP will be issued
- No external PTFE coating

12 x 12" Prototype Tooling	Maximum Pieces	Delivery	Tooling + Parts Price
Up to .500" OD	2700	4 weeks	\$ 1980.00
.251 to .500 OD	950	4 weeks	\$ 1980.00
.501 to 1.500	90	4 weeks	\$ 1980.00
1.501 to 2.500	40	4 weeks	\$ 1980.00

12 x 12" Prototype Tooling (Re-order amounts will be reviewed on a per request basis. Tool is made with standard tool steel)

- Functional samples only
- O-Ring surface will replicate production product
- Parts 100% to size (No CpK/PpK, only within accepted tolerance)
- Must be from an existing thermoset compound
- No PPAP will be issued
- No external PTFE coating